Quality management systems and GLP in Laboratory Animal Facility and Research

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Quality system in research

is a set of rules defined by a collection of policies, processes, documented procedures and records aiming to improve the quality of the research

Why?

to ensure the accuracy, the reliability of all aspects of the operations, safety and efficacy of the discoveries and the reported test results

Poor quality management can result in redundant treatment or treatment complications, failure to provide correct treatment, delayed diagnosis and unnecessary follow-up experimental design

Quality management systems

Three internationally available quality systems for animal units:

- ISO 9000:2000
 (International Organization for Standardization) –
 focuses on customers (to whom the animals and their products and services are provided)
- GLP Guidelines
 (Good Laboratory Practice Guidelines) –
 addresses the reliability and reproducibility of experimental data
- AAALAC International
 (Association for Assessment and Accreditation of Laboratory Animal Care International) –
 principally addresses the quality of the broad environment within which animal care and use takes place

Quality management systems in animal research

ISO 9000 family: specifications to ensure that materials, products, processes and services are fit for their purpose (check you do what you say you do)

Animal welfare (legal, self-imposed requirements)

GLP: addresses the reliability and reproducibility of experimental data generated by the use of animals (check you do what you say you do, extra level of paperwork)

Animal welfare (legal, self-imposed requirements)

Authority of Study Director for the conduction of protocols in the study

AAALAC: peer-reviewed system which evaluates the organization and practices in a laboratory animal facility for humane care and use of animals (check if what you do is good for animals)

Focus on animal welfare (3Rs)

Reviewers are specialists

Similarities - Differences

- institutional interest, management support (all)
- confidentiality (all)
- level of focus on animal welfare (AAALAC > ISO, GLP)
- resources needed, quality assurance unit (GLP > ISO > AAALAC)
- international recognition (depends on the field)
- specialization of inspectors/site visitors (AAALAC > ISO, GLP)

- GLP is mandatory, whereas AAALAC and ISO are voluntary

but they can be combined!

Schemes characteristics

	AAALAC	GLP	ISO 9000:2000
Subject	Strengths		
Principal focus	The animal care and use programme	The consistency of studies	The customer
Applicability	An animal facility alone can be accredited. Peer review of animal units	Details of studies for which GLP compliance is claimed are documented	Customer focused—i.e. business friendly. ISO standards are available for a wide range of businesses so the philosophy is transferable
Animal welfare and law	Heightens awareness of laboratory animal welfare globally. Where there is no existing law, the ILAR Guide is the minimum standard	GLP requires compliance with National law—animal welfare is assured to this extent	Meets regulatory requirements concerning animal welfare
External consideration	Well respected in institutions conducting experiments on live animals, including US agencies	Assures sponsors and regulatory bodies that work is rigorously carried out and documented	Gives customer confidence that quality is provided
Internal quality assurance	A facility manager can introduce it without seeking specialist assistance	Quality assurance unit is obligatory and leads to better consistency	Obliges internal review of the management systen

	AAALAC	GLP	ISO 9000:2000				
Subject	Strengths						
Working processes	Support processes are reviewed	All steps in the process are described in SOPs and legal documents	Principally a management tool to ensure processes are coordinated and effective				
Inspection	Site inspections are carried out by external visitors	External independent (government-appointed) inspectors	External inspectors				
Direct costs	No costs except for the annual fee	Inspections are free of charge	Cost of certification is relatively low				
Ongoing costs	Annual report, annual fee. Ongoing quality assurance reports and SOPs are not obligatory, so relatively inexpensive	Costs are associated with the QA unit and setting-up and maintaining SOPs; there is a continuing need for documentation (expensive)	No major expenditure required. Maintenance of an established accreditation is relatively cheap				
Flexibility (1)	Flexibility towards local situation—if local legislation is more stringent than the ILAR-Guide, then that becomes the standard	Mandatory government requirement for certain studies. SOPs are prepared by the establishment and so can reflect its needs	Facility specifies its own procedures providing these raise overall performance				
Flexibility (2)	Working standards can be changed whenever you wish, providing they meet the minimum defined standard	High-quality working standards may positively influence other, 'non-GLP' studies in the same unit	The need to retain and adhere to policy documents assures consistency of management. Facilities are encouraged to continually innovate and improve				

Systems drawbacks

	AAALAC	GLP	ISO 9000:2000				
Subject	Weaknesses						
Bureaucracy	It is necessary to describe and adhere to a detailed, programme description	Slowness of procedures due to the bureaucratic nature of the process. Needs for paperwork and confidentiality may make procedures appear rigid	There may be a large amount of paperwork at the beginning of the process, depending on the 'starting position'				
Resources	High initial demands on time and resources, even if a different QA system is already in place. Less to maintain the system	High ongoing costs in terms of personnel and time. Animal care staff, analytical staff and directors are subordinated to the QA process	Once the system is in place, ongoing maintenance needs are minimal and principally address improvements				
Standards and applicability	In some respects ILAR Guide standards differ from EU standards. Standards also differ between European countries. In all cases, the requirements of national legislation have to be met, although if the AAALAC standards exceed other requirements, the highest standard is applicable	A study-based system, not primarily directed at the animal facility. Animal facility can only be accredited as part of a larger establishment conducting regulatory work (e.g. pre-clinical safety studies) or as a CRO for in-life parts of studies	The customer and final product count, rather than the way the process works. The management framework is less rigidly defined, so operational standards are less critical than production settings				
Subjectivity	Subjectivity may be introduced by individual site visitors; review by 32-Member Council minimizes inconsistencies	Each facility determines its own working practices but needs to ensure that these are audited. Approval is by the inspectors; policies may vary between countries	Provides no detailed guidelines for implementation. Variability between business types, certifying bodies and auditors, means that subjective differences may lead to inconsistencies in quality				

Good Laboratory Practice (GLP)

a quality system concerned with the organizational process and the conditions under which non-clinical health and environmental studies are planned, performed, monitored, recorded, archived and reported

The history of GLP

- The formal regulatory concept of GLP originated in the US in the 1970 by the FDA (Food and Drug Administration)
- The inspection of studies and test facilities revealed fraudulent activities and cases of poor laboratory practice
- FDA's publication of Proposed Regulations on GLP in 1976, with establishment of the Final Rule in June 1979 (21 CFR 58)
- In 1981 the Organization for Economic Co-operation and Development (OECD)
 formulated GLP principles on the international level

Purpose of the GLP Principles

- promote the development of quality test data
- basis for the mutual acceptance of data
- avoid duplication of data
- avoid technical barriers to trade
- provide a tool to ensure a proper approach to the management of laboratory studies

The GLP Principles

- 1. Test facility organization and personnel
- 2. Quality Assurance program
- 3. Facilities
- 4. Apparatus, materials and reagents
- 5. Test systems
- 6. Test and reference items
- 7. Standard Operating Procedures (SOPs)
- 8. Performance of the study
- 9. Reporting of study results
- 10. Storage and retention of records and materials

1. Test facility organization and personnel

test facility management's responsibilities

study director's responsibilities

principal investigator's responsibilities

study personnel's responsibilities

2. Quality Assurance (QA) program

to assure that studies performed are in line with these GLP Principles

Responsibilities of the QA personnel:

- designated individuals directly responsible to the management, but not involved in the conduct of the study being assured
- access to up-to-date study plans
- prepare documented verification of the compliance of the study plan to the GLP principles
- conduction of inspections to determine compliance of the study with GLP principles – study-based, facility-based or process-based inspections

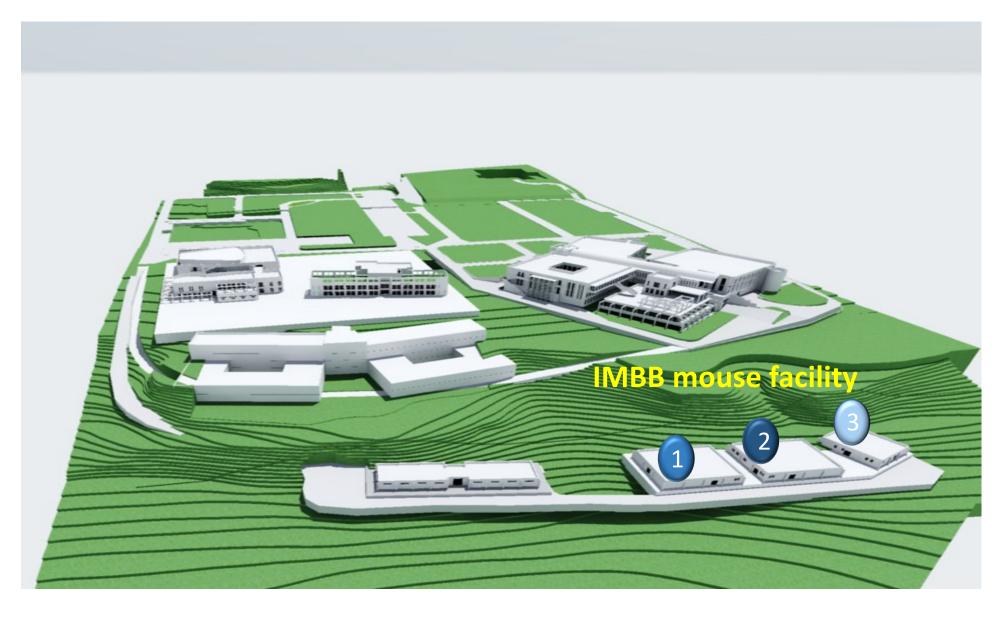
3. Facilities

- suitable size, construction and location to meet the requirements of the study
- adequate degree of separation of the different activities
- isolation of test systems and individual projects to protect from biological hazards
- suitable rooms or areas for the diagnosis, treatment and control of diseases
- storage rooms for suppliers and equipment

Animal research facility

- designed and operated to control selected parameters (temperature, humidity, ventilation, airflow, light-12 hour light and dark cycles)
- organized to prevent animals to contact with disease
- restricted entry only to staff using personal protective equipment (coat, gloves, face mask, cap, foot wares)
- the building should provide enough space for animals and studies to be separated and allow the operators to work efficiently

IMBB Animal Facility



1 : BSL2

2 : SPF

(3): Quarantine

A well designed animal house should provide areas for:

- different species
- quarantine
- changing rooms
- experimentation
- receipt and storage of materials (bedding, diet, cages)
- cage washing area with autoclave facility
- necropsy
- waste disposal

Work safety in animal house – Basic rules

- have a look around (emergency exits, telephone, emergency phone numbers etc)
- wear protective clothing
- plan ahead: organize and prepare everything before starting the experiment

keep workbench clean and tidy

have a second empty cage near

do not leave the mice unattended when cages are open

- learn safe animal handling
- do not eat, drink or smoke in animal facility
- do not contaminate surrounding surfaces (door handles, phones)
- proper waste management (needles, syringes, biological materials)
- clean up after
- remove protective clothing when leaving animal house

4. Apparatus, materials and reagents

 apparatus and validated computerized systems of appropriate design and adequate capacity

documented inspection, cleaning, maintenance and calibration of apparatus

reagents and materials should be properly labelled

5. Biological test systems

- proper conditions for storage, housing, handling and care
- isolation of newly received animal/plant test systems until health status is evaluated
- humanely destruction of inappropriate test systems
- records of source, arrival date and conditions
- proper identification of test systems in their housing
- cleaning and sanitization of housing

6. Test & reference items

- records for dates of receipt, expiry date, quantities received and used in the study
- appropriate identification of each test or reference item

7. Standard Operating Procedures

- approved SOPs to ensure the quality and integrity of the laboratory data
- each facility unit should have immediately available current SOPs relevant to the activities being performed
- deviations from SOPs should be acknowledged by the study director and/or the PI
- SOPs for: test and reference items, apparatus, computerized systems, materials and reagents, test system etc.

8. Performance of the study

- approved written plan, verified for GLP compliance, approved by the study director and by the test facility management
- justification for amendments and approval by dated signatures
- description and explanation of deviations
- content of the study plan (e.g. description, purpose, methods, justification of test system, experimental design)

9. Reporting of study results

- final report for each study
- signed by scientists
- approval by the study director
- corrections, additions, amendments signed and dated by the study director

10. Storage and retention of records and materials

retain archives (e.g. study plan, raw data, samples, final report, index of materials, validation documentation)

Quality management - Examples

1. Animal bedding

2. Laboratory animal diets

1. Animal bedding

Production according to:

Good Manufacturing Practices (GMP)

 Energy Management System (reducing energy consumption and CO₂ emissions)





CERTIFICATE



This is to certify that

J. Rettenmaier & Söhne GmbH + Co KG

Holzmühle 1 73494 Rosenberg Germany

has implemented and maintains an Energy Management System.

Scope

Development, production, processing and sales of organic fibre materials based on wood, cellulose, annual plants, cereals and fruit components as well as processing of external customer products. Production of electricity by waterpower and biomass

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 50001: 2011

Certificate registration no. 274559 EMSt
Excerpt from certificate registration no. 274559 EMSt
Date of revision 2016-06-07
Valid from 2015-05-28

Valid until 2018-05-27

Date of certification 2016-06-07

DAKKS
Deutsche
Akkreditierungsstelle
D-ZM-18402-01-00



.

Dr. Sied Sadek Managing Director



Accredited Body: DQS CFS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany

2. Laboratory animal diets

Laboratory animal diet manufacturers is important to have quality certification (ISO 9001):

- Research, development and manufacturing of diets for lab animals
- Manufacturing and packaging
- Environmental analysis services



CISQ is a member of

Certificato

Certificate n. 38927
Si certifica che il sistema di gestione per la qualità di
We hereby certify that the quality management system operated by

Mucedola S.r.l.

via G. Galilei, 4 20019 Settimo Milanese (MI)
Unità operative
Operative unità

via G. Galilei, 4 20019 Settimo Milanese (MI)

È conforme alla norma

Is in compliance with the standard UNI EN ISO 9001:2008

Per le seguenti attività For the following activities EA: 03 - 34

Ricerca e sviluppo, produzione di alimenti per diete destinate ad animali da laboratorio. Produzione e confezionamento di lettiere, confezionamento di arricchimenti ambientali. Produzione di mangimi completi e mangimi medicati, produzione di premiscele ad uso zootecnico, produzione di farine ad uso zootecnico e ad uso industriale. Produzione di miscele liquide e in polivere per l'ecologia e l'ambiente (nutrimenti per microorganismi acquatiti) e commercializzazione di miscele liquide e in polivere per l'ecologia e l'ambiente (nutrimenti per microorganismi acquatiti) e commercializzazione di miscele liquide e in polivere per l'ecologia e l'ambiente (colture enzimatiche-microbiche). Erogazione del servizio di analisi chimico-fisiche e microbiologiche su mangimi ed analisi ambientali.

Research, development and manufacturing of feeds for laboratory animals. Manufacturing and packing of animal bedding products. Packing of environmental enrichment products. Manufacturing of complementary feeds, complete feeds and medicated feeds. Manufacturing of feed premistures. Manufacturing of feed meals and meals for industry applications. Manufacturing of liquid and powder mixtures for ecology and environmental applications (rutrients for aquatic microorganisms). Trading of liquid and powder mixtures for ecology and environmental applications (entymes and microbial cultures). Chemical, physical, and microbiological feeds testing and environmental analysis services.

> Riterira i a manuale della qualità a al sito www.cspa. it per l'applicabilità del requistri della norma 50 3001:2008. Riterir to quality menual or www.cspa. it official website for detaits of opplication to 50 3001:2008 requirements. L'uso e la valicità del presente certificato sono soggetti al rispetto del Regolamento per la certificazione del sistemi di gestione celle azione. Tire use mod the validità of the rerifficate chall variety the requiremento of the robbs for the certification of componiere monagement systems.

Prima emissione First issue 20 Luglio 2000 Emissione corrente Current Issue 11 Maggio 2015 Scadenza Expiring date 09 Maggio 2018

L'amministratore Delegato The Chief Excutive Officer Dr. Pietro Bonato

CSQA Certificazioni Srl – Via S. Gaetano 74 – 36016 Thiene (VI) www.csqa.it

Otag è la Federazione Italiana di Organismi di Cortificazione del sistemi di sostione azionalale.

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Marriero degli Assordi di McNaci Marriero Parti Silv. DE e PAL. Signatarivi di CA, IAP and ILAC Munas Recept for Agreementa La validità del presente certificato è suberdinata a sorvegianza per odica annuale e al riesamo compieto dal Sistema di Gestieno con periodicità trie mate.

The validity of this certificate depends on yearly serveillance and an a full review of (Americane) System every time, years.



Hazard Analysis and Critical Control Points (HACCP)

 The HACCP system is a preventive approach to food safety from biological, chemical or physical hazards in production processes' designed to identify, balance and mitigate key threats to animal wellness

 The HACCP system is used at all stages of a food chain, from food production and preparation processes including packaging and distribution



Certificate of batch analysis: Diet and Bedding







Contificate of Analysis nº 63 of February 21, 2018

Update -

MUDICET PARTICION . WANCE HITSAT

Standard Diet 4RF25 certificate Complete feed for MICE and RATS Reproduction, Weaning and Growth

Shape: pellet 8x16 mm vacuum packed - irrediated SHELF-LIFE: Best Before 24 months from DOM (Date of Manufacture)

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mg/kg < 0.004





Certificate of Analysis nº 137

of May 8, 2018

SCOBIS UNO

Cartified wooden dust-free bedding

ANALYSIS OF CONTAMINANTS

Batch: FR - 18 - 02 B

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Dr Federice CARACCIOLO



The original certification of sine years and the samples are kept in our archives

Case study: Quality control

Procurement for the purchase of animal diet 8,000 kg

Vacuum packed

Gamma irradiated

Protein: 18% - 22%, Crude Fat: 3% - 6%, Crude Fiber: 4% - 6%

Two offers: Difference of 4.800 euros

Examine certificate of analysis

Certificates of analysis

PCB 138	mg/kg	<0,001			AUG ST		
PCB 153		<0,001		Keltane	NU	CPA-9081 A	Sugho
PCB 180	mg/kg	-0,001		Eptadior	ND		
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o.p-DDT	mg/kg	<0,002 "		Fentrottion	ND	EPA-8141 A	10 10
p.p-DDD	mg/kg	<0.002 *		Parathion	ND	EPA-8141.A	10 ye
p.p-DDE	mg/kg	<0,002 *		Phosphamidon	HD	EPA-8141 A	10 49
p.p-DDT	mg/kg	n.q.		Methydathian	ND	EPA-0141 A	10 ye
Sum DDT-isomers	mg/kg	<0,010		Phenamiphos	ND	EPA - 8141 A	10-10
Diazinon	mg/kg	<0,010		Ethion	ND	EPA-8141 A	10.10
Dichlorves	mg/kg	<0.010		Dialoryos	HD	EPA-8141 A	10 10
Dimethoaté	mg/kg	<0,002 *	-	Clarphyriphosmetyl	HD	EPA-8141.A	10 (6
Endosullan alpha		<0,002 N		PCB	ND	EPA - 8082	20 10
Dimethoate Endosulfan alpha Endosulfan beta Endosulfansulfat Sum endosulfan-alpha, -beta, -	mg/kg	<0,002 **		ND = not detectable			
Endosulfensulfat	mg/kg	n.a.		D.L. = detection limit			
Sum endosulfan-alpha, -beta, -	mg/kg	11.5		The authority of the state of t			

Levels of the pesticide e.g. Chlorpyrifos-methyl is 0,29 mg/kg

Would you purchase this diet?

- EU-guidelines allow a maximum residue levels of 0,01 mg/kg Chlorpyrifos-methyl in the diet
- High levels of Chlorpyrifos-methyl may induce hepatotoxicity, nephrotoxicity and neurodevelopmental problems
- In the EU, the use of Chlorpyrifos-methyl is NOT authorized in: DE, DK, FI, LT, LU, LV, MT, NL and SE

A final rule issued in August 2021, effectively stopped the use of the pesticide chlorpyrifos on all food and animal feed

Case study: Colony management and planning

- Every year the Animal Facility Manager or the Veterinarian in charge is responsible for sending a yearly EU report on the species and the number of animals used and the field of research
- Last year, the manager noted that one lab's colony size is overbreeding by 40% and that the mice not used were culled as surplus

Which measures or recommendations would you take to resolve this problem?



BREEDING COLONY SIZE PLANNING WORK SHEET

Determine your Research Needs	
Line 1How many mice do you need?	
Line 2What age range is acceptable for your experiments? If they all must be born in the same week, enter 1 If age range is 2 weeks, (e.g., 5-6 weeks of age), enter 2 If age range is 4 weeks (e.g., 5-8 weeks of age), enter 4	
Line 3How often do you need the mice? If needed weekly, enter 1 If needed every other week, enter 2 If needed once a month, enter 4	
Line 4 Divide Line 1 by the smaller of Line 2 or Line 3 (round up to the nearest whole number)	
Line 5What gender do you need? If only one gender is needed (i.e. either male or female), enter 2 If both genders can be used, enter 1	
Line 6What breeding scheme are you using to maintain the colony? If homozygote x homozygote, enter 1 If heterozygote x homozygote, (or the reciprocal) enter 2 If heterozygote x heterozygote, enter 4	
Line 7Can you do your experiment with fewer mice? If yes, enter 1 If no, enter a "fudge factor" to ensure sufficient production of the mice you will need (e.g., if you need 10% over, enter 1.1)	
Calculate the Number of Mice you Need to Produce Weekly	
Line 8Multiply the following: Line 4 x Line 5 x Line 6 x Line 7 (round up to the nearest whole number)	
Determine your Breeding Colony Productivity	
Line 9What is the average number of pups weaned per litter?	



Line 10How many litters are produced by each breeding female? (hint: a female will usually produce a litter ~every 2 months, if left with her mate continuously)
Line 11What is the breeding lifespan of your matings (in weeks)?
Calculate the Number of Weaned Pups per Female Each Week
Line 12Divide Line 10 by Line 11, multiply by Line 9 (round to nearest hundredth)
Calculate the Number of Breeding Females Needed
Line 13Divide Line 8 by Line 12 (round <i>up</i> to the nearest whole number)
Refining your Breeding Colony Size: To ensure a consistent inventory of weaned mice, remove non-productive breeders (i.e. no pregnancy and no weaned pups by 60-90 days after mating or successfully weaning a litter) and/or breeders at the end of their breeding cycle: Replace equal numbers of mice weekly or monthly Raise enough mice to produce breeders as well as meet your experimental needs
Calculate Number of Breeding Females Needed to Maintain Colony
Line 14To determine the number of replacement female breeders needed weekly, divide Line 13 by Line 11 (round <i>up</i> to the nearest half)
Line 15To determine number of additional females needed as breeder replacements, multiply line 14 by 2 then divide by line 12 (round up to the nearest whole number)
Line 16Final Number of Breeding Females needed to maintain colony and provide sufficient mice for experiments, add Line 13 and Line 15

Note: There are situations in which this worksheet is less accurate, such as colonies maintaining sub-lethal genes or stocks with gene penetrance issues.

 In managing a mouse colony, your received a request for 200 C57Bl/6 females per month, aged 6-8 weeks

From the mouse database, we know that this colony has an average litter size of 5.7 pups

- How many mating trios do you need to supply this number of mice requested?
- In how many weeks would you be able to start supplying these mice?

Reproductive characteristics:

- Mating age: 6-8 weeks of age
- Gestation: ~19-21 days
- Wean age: ~21 days; up to 28 days if preferred
- Litter size: 2-12 pups; highly strain-dependent
- Replace breeders: ~7-8 months of age (several mutant strains have considerably shorter windows of optimal breeding performance)
- Select appropriate breeding schemes

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"Well, I'm not setting any records. How about you?"